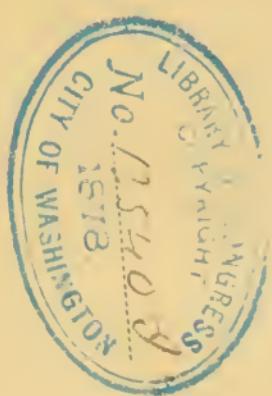


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# T A B L E

OF THE QUANTITY OF CLOTH USED IN MAKING MEN'S GARMENTS.

## COATS—Sing'e or Double Breasted

### Frocks and Cut-Away Coats.

Of goods 27 inches wide—4 yards and  $4\frac{1}{2}$  yards for men of short or medium figure. 5 to 6 yards for stout or very large stature.

### Single or Double-Breasted Sack Coats.

$3\frac{1}{2}$ , 4 and 5 yards, according to size.

### Sack or Frock Overcoats.

For medium, 5 yards, 27 inches wide, or  $2\frac{1}{2}$  double fold.

For stout,  $5\frac{1}{2}$  yards, 27 inches wide, or  $2\frac{3}{4}$  double fold.

### Ulsters.

1 yard single, or  $\frac{1}{2}$  double, more than for overcoat.

### PANTS.

For short men	$2\frac{1}{2}$ "	yards,	27	inches wide.
" medium	$2\frac{1}{4}$ "	"	"	"
" stout	3 to $3\frac{1}{2}$ "	"	"	"

## VESTS.

Single and double-breasted vests require  $\frac{3}{4}$  to  $1\frac{1}{4}$  yards, 27 inches wide.

## MORNING COWNS.

Medium Length,  $4\frac{1}{2}$  to 5 yards, 27 inches wide.

## BREAKFAST JACKETS.

3 to  $3\frac{1}{2}$  yards, 27 inches wide.

## LADIES' CLOAKS AND ULSTERS.

Sack style, short,  $1\frac{3}{4}$  double fold goods.  
" " long, 2 to  $2\frac{1}{2}$ .

Ulsters,  $2\frac{1}{2}$  to 3 yards.

Walking Cloaks,  $1\frac{1}{2}$  to 2 yards.

Long Circulars,  $2\frac{1}{2}$  yards.

Short Talmia,  $1\frac{1}{2}$  yards.

Long Talmia,  $2\frac{1}{2}$  yards.



## TRIMMINGS.

### Dress Frock Coats or Cut-Away

#### Vests.

#### Frocks.

$\frac{2}{4}$ yards Italian cloth (satin de chine) 30 in. wide.	$\frac{3}{4}$ yard black silesia.
$\frac{1}{8}$ " sleeve lining, 40 inches wide.	$1\frac{1}{4}$ " light colored silesia.
" canvas.	$\frac{1}{4}$ " holland.
$\frac{3}{4}$ " black silesia, for pockets.	$\frac{3}{8}$ " vest padding.
$\frac{1}{4}$ " brown holland.	$\frac{3}{4}$ skeins silk and buttons.
$\frac{1}{2}$ " thin, unbleached cotton for covering wadding.	2 skeins silk and buttons.
3 sheets wadding.	To line a Boy's Coat requires twice the length.
5 buttons for single-breasted coats—8 for double-breasted.	For Overcoats it takes 5 to 8 yards of Braid.
6 skeins silk, or 1 spool machine twist.	Jackets or Sack Coats require 4 to 6 yards of Braid.
1 skein thread.	
1 $\frac{1}{2}$ yards twist.	
4 $\frac{1}{2}$ to 6 $\frac{1}{2}$ yards braid.	

#### Pantaloons.

#### Morning Gowns.

$\frac{1}{2}$ yard pocketting.
12 inches holland.
$\frac{1}{4}$ yard silesia for band linings and fly.
6 large and 6 small buttons.

3 skeins silk or 1 spool, 1 skein thread, 1 buckle.
wide, 5 yards. BREAKFAST JACKETS, 4 yards.

Linings of flannel or other material, 27 inches wide, 5 yards.
BREAKFAST JACKETS, 4 yards.

# BOYS' GARMENTS.

## Sack Coats.

3 years old, 1 $\frac{1}{4}$  yards, 27 inches wide.

4 " " 1 $\frac{3}{4}$  " " " "

5 " " 1 $\frac{1}{2}$  " " " "

6 " " 1 $\frac{1}{3}$  " " " "

7 " " 1 $\frac{1}{4}$  " " " "

8 " " 1 $\frac{1}{5}$  " " " "

9 " " 2 " " " "

10 " " 2 $\frac{1}{2}$  " " " "

11 " " 2 $\frac{1}{4}$  " " " "

12 " " 2 $\frac{1}{5}$  " " " "

13 " " 2 $\frac{1}{6}$  " " " "

14 " " 3 " " " "

15 " " 3 $\frac{1}{2}$  " " " "

## Sack Overcoats

3 years old, 2 $\frac{1}{2}$  yards, 27 inches wide.

4 " " 2 $\frac{1}{3}$  " " " "

5 " " 2 $\frac{1}{4}$  " " " "

6 " " 2 $\frac{1}{5}$  " " " "

7 " " 2 $\frac{1}{6}$  " " " "

8 " " 3 " " " "

9 " " 3 $\frac{1}{2}$  " " " "

10 " " 3 $\frac{3}{4}$  " " " "

11 " " 4 " " " "

12 " " 4 $\frac{1}{2}$  " " " "

13 " " 4 $\frac{3}{4}$  " " " "

14 " " 5 " " " "

15 " " 5 $\frac{1}{2}$  " " " "

## Boys' Long Pants.

7 years old, 1 $\frac{7}{8}$  yards, material.

8 " " 1 $\frac{7}{8}$  " " " "

9 " " 2 " " " "

10 " " 2 " " " "

11 " " 2 $\frac{1}{2}$  " " " "

12 " " 2 $\frac{3}{4}$  " " " "

13 " " 3 " " " "

14 " " 3 $\frac{1}{2}$  " " " "

15 " " 4 " " " "

## Boys' Short Pants.

3 years old, 1 yard, 27 inches wide.

4 " " 1 " " " "

5 " " 1 $\frac{1}{2}$  " " " "

6 " " 1 $\frac{3}{4}$  " " " "

7 " " 1 $\frac{5}{8}$  " " " "

8 " " 1 $\frac{7}{8}$  " " " "

9 " " 1 $\frac{15}{16}$  " " " "

10 " " 2 " " " "

11 " " 2 $\frac{1}{2}$  " " " "

12 " " 2 $\frac{3}{4}$  " " " "

13 " " 3 " " " "

14 " " 3 $\frac{1}{2}$  " " " "

15 " " 4 " " " "

## Boys' Jackets.

3 years old, 1 $\frac{1}{8}$  yards, material 27 inches wide.

4 " " 1 $\frac{3}{4}$  " " " "

5 " " 1 $\frac{1}{2}$  " " " "

6 " " 1 $\frac{1}{3}$  " " " "

7 " " 1 $\frac{1}{4}$  " " " "

8 " " 1 $\frac{1}{5}$  " " " "

9 " " 1 $\frac{1}{6}$  " " " "

10 " " 1 $\frac{1}{7}$  " " " "

11 " " 1 $\frac{1}{8}$  " " " "

12 " " 1 $\frac{1}{9}$  " " " "

13 " " 1 $\frac{1}{10}$  " " " "

14 " " 2 " " " "

15 " " 2 $\frac{1}{2}$  " " " "

## Boys' Vests.

Require  $\frac{1}{2}$  to  $\frac{3}{4}$  yards, 27 inches wide.

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# TABLES.

Giving the Quantity of cloth and  
trimmings required in making

## MEN'S AND BOYS' CLOTHING.

Also the material needed for the making

—OR—

## Ladies' Cloaks, Circulars,

TALMAS and ULSTERS.



DESIGNED FOR THE USE OF TAILORS,

*Cloth and Dry Goods Houses,*

—AND—

## CLOTHING MANUFACTURERS.

Compiled and Arranged

—BY—

**CHAS. HECKLINGER**

Practical Tailor and Cutter.

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